

# Trace Oxygen Dewpoint-Analyser AMS 3186 Dewpoint



manual bypass- and purge valve electronically flow control electrical/pneumatic gas pump auto-calibration, also with remote control automatic purge of the sensor manual 5 way valve particle filter 2-7µm pressure reducer 2 free adjustable messages different housings

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### The Application:

The Trace Oxygen Analyser AMS 3186 operates on base of an electrochemical sensor. The Trace Oxygen Analyser AMS 3186 is a micro-processor controlled analyser for the highly accurate measurement of lowest oxygen traces. Changes in concentrations of < 0,1 ppm of oxygen with a resolution of 0,01 ppm can be measured. The available housings are designed for use in General Applications. The lowest oxygen measuring range is 0 ... 1 ppm. For determine the dewpoint of the sample gas the analyser coud be equiped with a dewpoint measurement in addition to the oxygen measurement.





# The Measuring principle:

The electrochemical sensors for the measurement of trace oxygen are mainly consisting of five components:

- Oxygen sensitive cathode
- Anode
- Electrolyte
- Diffusion membrane
- Housing with electrical connections

The measuring gas diffuses through a membrane to a thin layer of electrolyte. At the cathode the oxygen reduces. The free flowing electrons are drifting to the Anode. This generates an electrical current which is direct proportional to the oxygen concentration of the measuring gas. The use of electrochemical sensors allows in standard applications the measurement of trace oxygen in a number of complex and aggressive gas mixtures. The fitting sensor for a specific application has to be selected considering the different available electrolytes and electrodes. It is therefore essential to know the physical and chemical application parameters such as temperature, gas pressure, humidity content and the consistency of a specific measuring gas. The operational life time of an electrochemical sensor is determined from the PPM-hours a sensor exposed to oxygen. Therefore the sensors have a shorter life expectancy in air than in low PPM-Oxygen concentrations. The life time in air is usually only a few months, but 3 years or longer in PPM-Oxygen concentrations

#### The measuring principle of the dew point sensor:

The measuring principle is based on a metal oxide dewpoint sensor with a multiple structure. The function is based on the adsorption of steam in a porously dielectrical coat. This adsorption coat is situated between two conducting layers on stable ceramic substrate. Due to the very high dielectric constant of water it is possible to reliably register the smallest storage of water. The design of the sensor is very low therefore the sensor responds to the slightest changes in the applied moisture.

## The Measuring system:

The Trace Oxygen Analyser AMS 3186 consists of an electronic, the pneumatic components for the gas supply and flow control, installed in an electronic housing 84 TE / 3 HE. To protect the analyser against high gas pressure and high oxygen concentrations, the analyser can be equipped with a pressure reducer for gas pressure up to 10 bar (abs) and a manual purge valve. The Trace Oxygen Analyser AMS 3186 is the ideal system for automated process control. A micro processor controls the electronics and the display. Calibration and service are menu-driven. Automated components allow remote control of the Trace Oxygen Analyser AMS 3186 from the control room. For use of the Trace Oxygen Analyser AMS 3186 in hazardous areas classified as Zone 2 the system gas can be equipped with an inert gas purging system. Automatic calibration and purging of the electrochemical sensor are available options.

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# **Technical Data**

Analyser	AMS 3186 Dewpoint
Measuring principle	Electrochemical oxygen sensor
	Dewpoint: ceramic sensor
Application	Gases Industries, Chemical Industries
Measuring range	
Oxygen	4, automatic selection, adjustable
	0 10, 0 1000 ppmv
Dewpoint	+20100 °C, optional -40120 °C
Analogue signal port	
Oxygen	0 (4) 20mA, galvanically separated, with measuring range changeover and digital identification
Dewpoint	0 (4) 20mA, galvanically separated
Reproducability	+/- 2 % of the measuring value
Resolution	0,01 ppm - C(O2) -1 ppm, depending on the O2 concentration 0,1 $^{\circ}$ C - C(Dew) - 1 $^{\circ}$ C, depending on concentration
T90-Time	appr.3040 seconds O2, appr. 40 seconds Dewpoint
Dispaly	2* 16 digit, illuminated LCD display
Messages	Status, calibration and service request, each 1 message for O2 / Dewpoint
Gas connection	inlet / outlet 3 / 6 mm ferrule pack
Gas sampling	built-in inlet / outlet valve, flowmeter
Sample flow	min. 20 NI/h, max. 40 NI/h
Sample pressure (inlet)	min. 1,01 bar abs., max. 2 bar abs.
Sample pressure (measuring cell)	max. 50 mbar pressure
digital communication	serial interface RS 232
Ambient operating temp.	- 5 ℃ up to + 45 ℃
Relative humidity of the gas	0 99 % not condensing
Power supply	230 VAC, 24 VAC
Protection / Housing /	IP 54 / wall mounting housing
Dimensions	IP 20 / 19", 3 HE, 473 mm deep, electronic housing IP 20 / ½ 19", 3HE, 250 mm deep, electronic cassette IP 20 / 63 TE, 3 HE, 300 mm deep portable housing
Ex-classification	in IP 55 wall mounting housing with inert gas purge also qualified for applications in Ex-Zone 2
Weight	5 – 7 kg
Options	bypass- and purge valve, manual
	electronically flow control
	electrical/pneumatic gas pump
	manual 5 way valve
	particle filter 2-7µm
	auto-calibration, also with remote control
	automatic purge of the sensor
	pressure reducer max. 10 bar, out 50 mbar
Version: AMS 3186 Dewpoint E V-2013-10	

Specification sugject to change.

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